



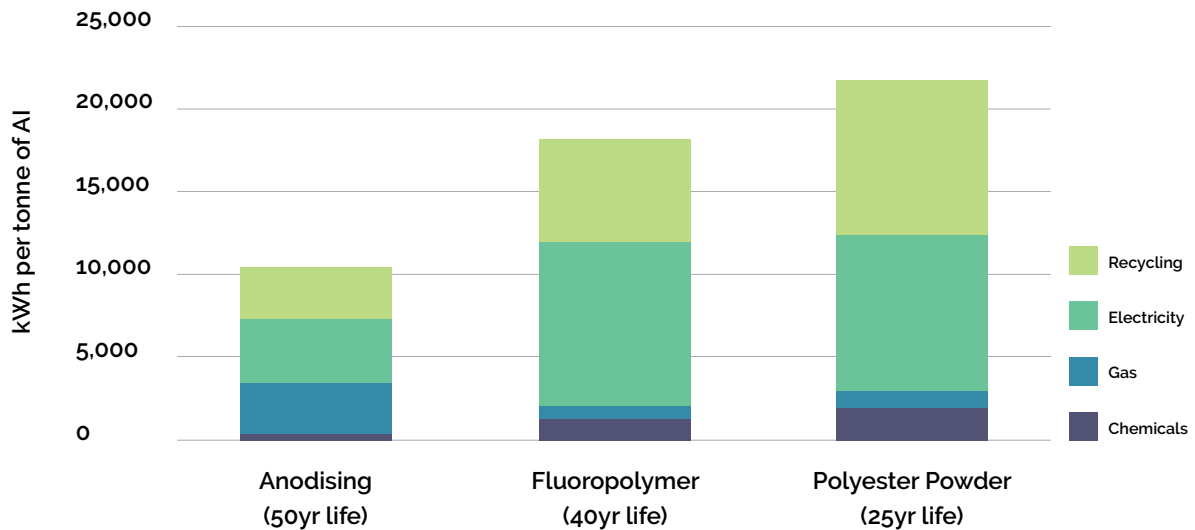
# Declare



Supply Chain Sustainability.

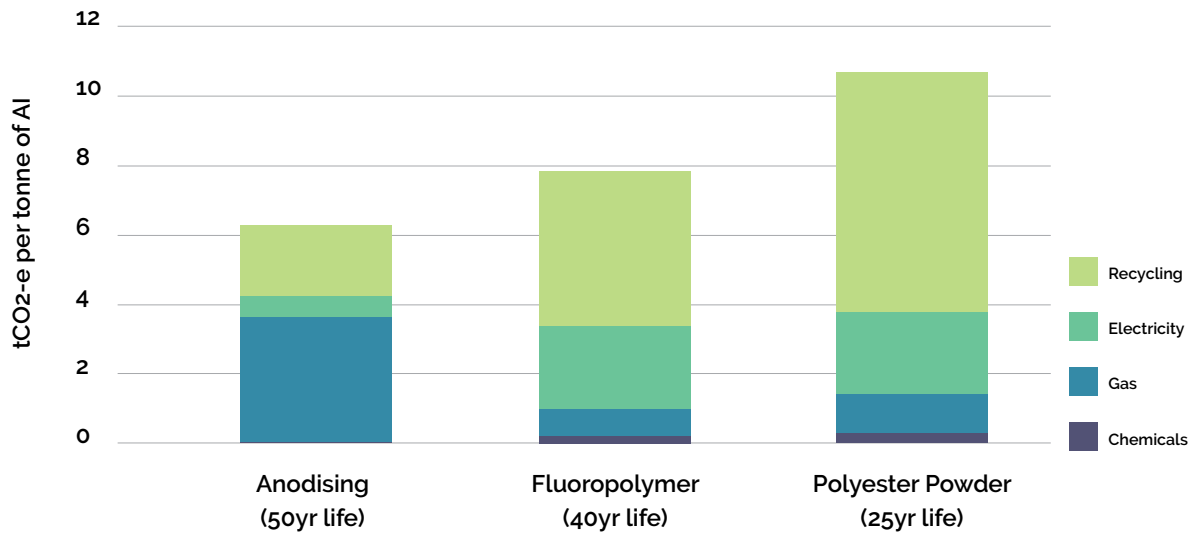
# Energy Consumption

Production of 1 Tonne of surface finished aluminium 100 year life Cycle – Kwh per tonne of aluminium



# GHG Footprint

Production of 1 Tonne of surface finished aluminium 100 year life Cycle-tCO2-e per tonne of aluminium produced



# Environmental Impact

Measure the impact of your next project

Here is a helpful guideline:



Typical Residential  
3-5 tonnes



Small-Med Residential  
& Commercial: 10-50 tonnes



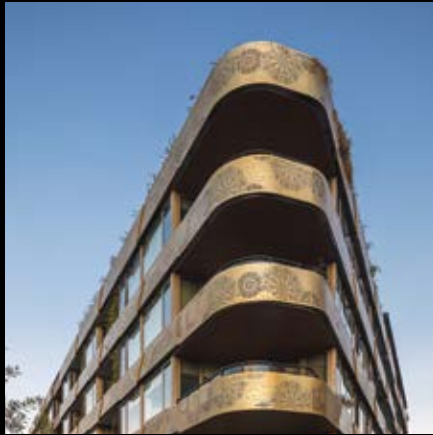
Large Residential  
& Commercial: 100+ tonnes

A close-up photograph of several large, vibrant green leaves. The leaves are covered in numerous clear, glistening water droplets of various sizes, which catch the light and create bright highlights. The veins of the leaves are clearly visible, and the overall color palette is a rich, natural green. The background is dark, making the green leaves and white text stand out.

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The difference  
between saying  
you are 'Green'  
**and being 'Green'.**

One of the finishes below uses up to **51%** less energy (kWh) & produces up to **38%** less green house gasses (GHG).



Anodised



Powder Coated

The other is powder coated

#### **ENVIRONMENTAL IMPACT COMPARISON:**

“From the results of the 100 year Life Cycle Analysis (LCA), anodising is better, both in terms of Energy Used (kWh) and Greenhouse Gas (GHG) emissions (CO<sub>2</sub>-e) per tonne of aluminium product”

# Green Case Study

West Australia Museum

The decision to specify anodising, on this project, has lessened the impact on our environment, as shown in the following audit.



**Project:** New West Australia Museum – Perth, WA  
**Stakeholders:** WA Government (Client), Hassel Architects + OMA and Multiplex  
**Anodising Scope / Spec:** 25micron, Exterior / Interior Facade, Perforated and Solid Panels & Glazing.

## TONNEAGE of Anodised Aluminium used on project

Exterior Facades/ Metalwork	115 Tonnes
Interior Facades/ Metalwork	29 Tonnes
Glazing	23 Tonnes
Roofing	12 Tonnes
<b>TOTAL (approx.)</b>	<b>179 Tonnes</b>

## Comparison of Environmental Impact

The following table demonstrates the savings to the environment over a 100 year period.

Aluminium Finish	Weight of Aluminium Used - tonne	Green House Gasses produced		Energy Consumed	
		Co2 per tonne of Al	Total tonnes of Co2	kWh per tonnes of Al	Total kWh
Anodising	179	6.42	1,149	10,338	1,850,502
Powder Coating	179	10.36	1,854	21,493	3,847,247
<b>SAVINGS by specifying Anodising</b>		<b>3.94</b>	<b>705 tonnes</b>	<b>11,155</b>	<b>1,996,745 kWh</b>

100 YEAR LIFE CYCLE ANALYSIS



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## Get in touch

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